

WP7

WP leader: ENVYTECH SOLUTIONS AB



Validation and Remediation



This project has received funding from the H2020 programme under Grant Agreement No. 101037509

Months: 1 – 40

2023/07/25 - Review meeting - Patras

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Full scale SAFF20 pilot demonstration plant



SAFF - Surface Active Foam Fractionation technology, created by OPEC systems.

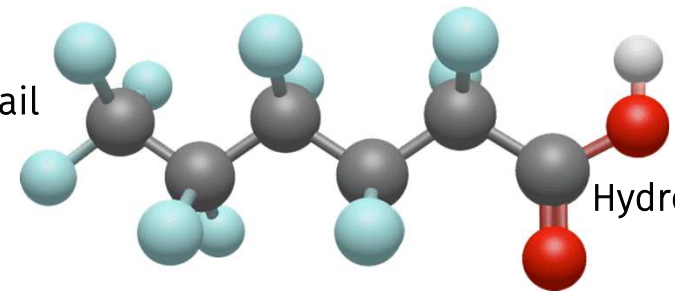
A sustainable treatment method for PFAS contaminated water, using only air and electricity

Robust treatment method not affected by other pollutants such as metals or organic substances, particles, pH, nutrients or other water chemistry.

SAFF uses the air bubbles physiochemistry in combination with the surface activeness of PFAS molecules to move them out of solution and into a removable foam



Hydrophobic tail



Hydrophilic head

Full scale SAFF20 pilot demonstration plant



SAFF Treatment process work in 2 or 3 steps depending on model.

SAFF20 offers 2 fractionation/concentration steps

SAFF40 offers 3 fractionation/concentration steps

Primary step: 10 x initial concentration

Secondary Step: 1500 x initial concentration

Tertiary Step: 500-200 x initial concentration



Other known PFAS fractionation technologies include the Ocean creating sea foam

Full scale SAFF20 pilot demonstration plant



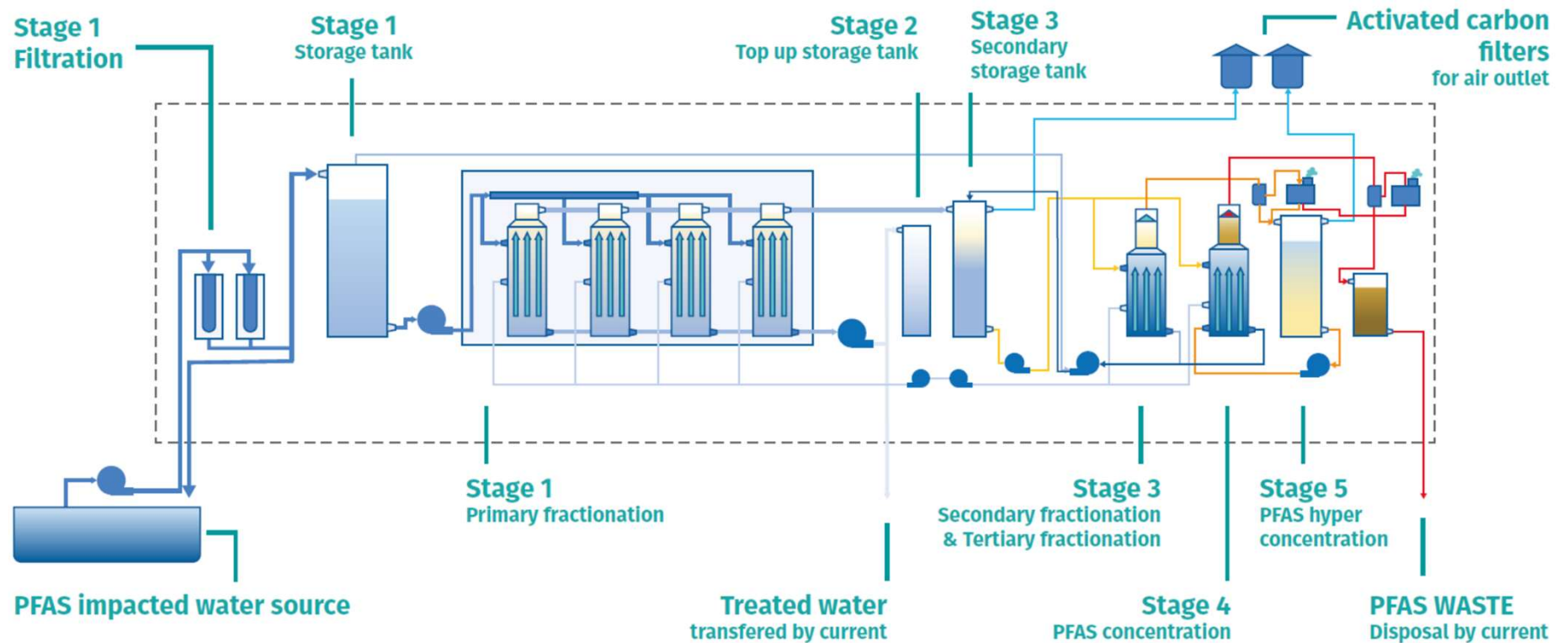
Removal efficiency of SAFF in different waters

Substance	OPEC GW Australia 150 000 m ³	NSR Leachate 30 000 m ³	Telge Leachate 250 000 m ³	Löt Leachate 15 000 m ³	Mjölbo Leachate 9000 m ³	Swedish Airport 40 m ³	Fire Fighting water Refinery 12 000 m ³	EU LIFE Source Groundwater	EU LIFE Source Groundwater
PFDA	100%	100%	100%	100%	100%	100%	100%	96%	Up to 99,9%
PFNA	100%	100%	100%	100%	100%	100%	100%	Up to 99,9%	Up to 99,9%
6:2 FTS	100%	100%	100%	100%	100%	100%	99,5%	Up to 99,9%	Up to 99,9%
PFOA	100%	100%	100%	100%	99%	98%	99%	ND	Up to 99,9%
PFOS	100%	99%	98%	100%	100%	100%	100%	84%	98%
PFHXS	97%	100%	100%	99%	99%	79%	99,5%	51%	99%
PFHpA	67%	99%	98%	90%	92%	99%	95%	93%	Up to 99,9%
PFHXA	20%	54%	29%	35%	10%	0%	35%	42%	99%
PFPeA	24%	0%	3%	38%	7%	0%	0%	4%	98%
PFBA	21%	8%	1%	0%	0%	0%	0%	76%	99%
PFBS	22%	43%	10%	19%	8%	0%	52%	ND	Up to 99,9%
Total PFAS conc.	4000 ng/l	6000 ng/l	4000 ng/l	15 000 ng/l	4000 ng/l	4000 ng/l	100 000 ng/l	100 000 ng/l	2 000 000 ng/l

Full scale SAFF20 pilot demonstration plant



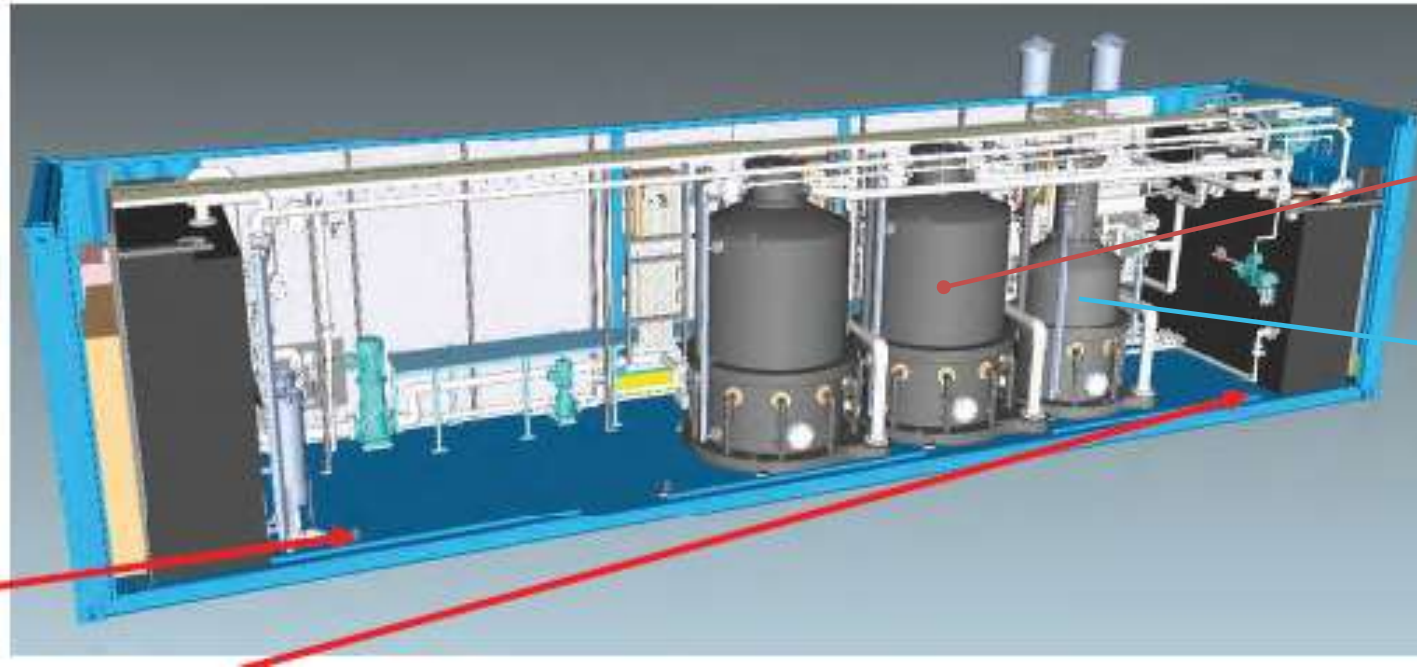
EPOC Envytech 40' containerised SAFF System



Full scale SAFF20 pilot demonstration plant



EPOC Envytech 20' containerised SAFF System H2020



1 Primary Fractination



2 Secondary Fractination

Full scale treatment and Hybrid Remediation

Installation of SAFF20 pilot plant at Korsör site, Denmark (oktober 2023 sep 2024) for treatment of groundwater.

Treatment of contaminated groundwater at Korsör site using SAFF technology. Combination of SAFF and cold plasma destruction pilot plant for destruction of PFAS concentrate (waste from SAFF)

Trials for destruction of PFAS concentrate using other possible technologies such as Electrochemical oxidation and Super Critical Water Oxidation

Desk top study followed by lab scale and full scale trial of amendments for increased PFAS removal rates for short chain PFAS using SAFF on highly contaminated PFAS ground and surface water

Installation of SAFF20 pilot plant at Cassa site in Spain

Desk top study followed by lab scale and full scale trial of amendments for increased PFAS removal rates for short chain PFAS using SAFF for low contaminated groundwater



Korsør – Bench scale testing results



Results in miniSAFF show minimum of 99% removal of PFAS including PFOS, PFOA, 6:2 FTS and PFHpS. Same efficiency is expected for PFOSA, PFNA & PFDA

PFHxS removal efficiency of 95 % is expected to be higher in full scale.

Lower removal efficiency – as expected for short chain PFAS.

MiniSAFF is known to be 10-15% more efficient in full-scale, Low foamy water

Sampling day		MiniSAFF, 2023-10-16		
Sample number		177-2023-10171299	177-2023-10171298	
Sample navn		Untreated	Treated	
Komponent	Unit			Removal rate (Treated - Untreated)
PFBA (Perfluorobutanoic acid)	ng/l	5600	5600	0%
PFBS (Perfluorobutanesulfonic acid)	ng/l	21000	20000	5%
PFPeA (Perfluoropentanoic acid)	ng/l	9000	9300	0%
PFPeS (Perfluoropentanesulfonic acid)	ng/l	19000	12000	37%
PFHxA (Perfluorohexanoic acid)	ng/l	27000	24000	11%
PFHxS (Perfluorohexanesulfonic acid)	ng/l	18000	1100	94%
PFHpA (Perfluoroheptanoic acid)	ng/l	3800	1100	71%
PFHpS (Perfluoroheptanesulfonic acid)	ng/l	100	<10	up to 99,9%
PFOA (Perfluorooctanoic acid)	ng/l	1700	19	99%
PFOS (Perfluorooctane sulfonic acid)	ng/l	190	<10	up to 99,9%
6:2 FTS (Fluorotelomer sulfonate)	ng/l	26	<10	up to 99,9%
Sum of PFOA, PFOS, PFNA and PFHxS	ng/l	20000	1100	95%
Sum of 20 PFAS	ng/l	110000	73000	34%
Sum of 22 PFAS	ng/l			
PFOSA (Perfluorooctanesulfonamide)	ng/l	<10	<10	ND
PFNA (Perfluorononanoic acid)	ng/l	<10	<10	ND
PFNS (Perfluorononanesulfonic acid)	ng/l	<10	<10	ND
PFDA (Perfluorodecanoic acid)	ng/l	<10	<10	ND
PFDS (Perfluorodecanesulfonic acid)	ng/l	<10	<10	ND
PFUnDA (Perfluoroundecanoic acid)	ng/l	<10	<10	ND
PFUnDS (Perfluoroundecanesulphonic acid)	ng/l	<10	<10	ND
PFDoDA (Perfluorododecanoic acid)	ng/l	<10	<10	ND
PFDoDS (Perfluorododecane sulfonic acid)	ng/l	<10	<10	ND
PFTTrDA (Perfluorotridecanoic acid)	ng/l	<10	<10	ND
PFTTrDS (Perfluorotridecane sulfonic acid)	ng/l	<10	<10	ND
				TOPA should be performed as we see precursors adding

Korsør – Full scale SAFF20 results



Sampling day		Batch, 2023-12-21			2024-03-15			2024-05-08			2024-06-19		
Sample number		835-2023-81335211	835-2023-81335212		177-2024-03210090	177-2024-03210091		177-2024-05090049	177-2024-05090050		177-2024-06252134	177-2024-06252135	
Sample namn		IN	OUT		In_15/3	Out_15/3		IN(Test 1)	UT(Test 1)		IN_19/6	OUT_19/6	
Komponent	Unit	Results	Results	Removal rate (OUT-IN)	Results	Results	Removal rate (OUT-IN)	Results	Results	Removal rate (OUT-IN)	Results	Results	Removal rate (OUT-IN)
PFBA (Perfluorobutanoic acid)	ng/l	840	710	15%	1400	1400	0%	1500	1500	0%	1200	1100	8%
PFBS (Perfluorobutanesulfonic acid)	ng/l	4900	3500	29%	7600	6800	11%	8000	7800	3%	5900	5400	8%
PFPeA (Perfluoropentanoic acid)	ng/l	1400	1200	14%	2100	2100	0%	2200	2300	-5%	1900	2000	-5%
PFPeS (Perfluoropentanesulfonic acid)	ng/l	2900	490	83%	24000	4200	83%	5600	2500	55%	4500	1700	62%
PFHxA (Perfluorohexanoic acid)	ng/l	4800	3100	35%	13000	8100	38%	8500	7400	13%	6200	4900	21%
PFHxS (Perfluorohexanesulfonic acid)	ng/l	10000	25	99,8%	13000	370	97%	23000	290	99%	18000	310	98%
PFHpA (Perfluoroheptanoic acid)	ng/l	830	14	98,3%	1500	70	95%	1200	97	92%	970	75	92%
PFHpS (Perfluoroheptanesulfonic acid)	ng/l	280	<10	up to 99,9%	280	<10	up to 99,9%	500	<10	up to 99,9%	370	<10	up to 99,9%
PFOA (Perfluorooctanoic acid)	ng/l	1100	<10	up to 99,9%	940	18	98%	1600	18	99%	1200	23	98%
PFOS (Perfluorooctane sulfonic acid)	ng/l	2100	<10	up to 99,9%	2000	16	99%	3300	29	99%	3300	34	99%
6:2 FTS (Fluorotelomer sulfonate)	ng/l	400	<10	up to 99,9%	250	<10	up to 99,9%	380	<10	up to 99,9%	550	<10	up to 99,9%
Sum of PFOA, PFOS, PFNA and PFHxS	ng/l	13000	25	99,8%	16000	400	98%	28000	340	99%	23000	370	98%
Sum of 20 PFAS	ng/l				66000	23000	65%	55000	22000	60%	44000	16000	64%
Sum of 22 PFAS	ng/l	30000	9000	70,0%									
PFOSA (Perfluorooctanesulfonamide)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFNA (Perfluorononanoic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFNS (Perfluorononanesulfonic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFDA (Perfluorodecanoic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFDS (Perfluorodecanesulfonic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFUnDA (Perfluoroundecanoic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFUnDS (Perfluoroundecanesulfonic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFDoDA (Perfluorododecanoic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFDoDS (Perfluorododecane sulfonic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFTriDA (Perfluorotridecanoic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
PFTriDS (Perfluorotridecane sulfonic acid)	ng/l	<10	<10	ND	<10	<10	ND	<10	<10	ND	<10	<10	ND
Comment													

Korsør – Bench scale testing

Performance of lab scale trial using water from the site – with additive

The second trial was done with two different additives (CTAB and Allonia booster 1).

One dosage used in the trial with CTAB comprised a dose of 4 mg/l.

For the Allonnia Booster, three different dosages were trialed, 2 mg/l, 6 mg/l and 10 mg/l.



Korsør – Bench scale testing results



Sampling day		MiniSaff, 2024-03-14										
Sample number		177-2024-03180352	177-2024-03180353	177-2024-03180354	177-2024-03180355	177-2024-03180356	177-2024-03180357	177-2024-03180358	177-2024-03180359		177-2024-03180360	177-2024-03180361
Sample namn		Korsör UT_1	Korsör IN_1	Korsör UT_2_2mg/l	Korsör IN_2	Korsör UT_3_6mg/l	Korsör IN_3	Korsör UT_4_10mg/l	Korsör IN_4		Korsör UT_5_4mg/l	Korsör IN_5
Komponent	Unit	Results	Results	Results	Results	Results	Results	Results	Results	Removal rate (OUT-IN)		
PFBA (Perfluorobutanoic acid)	ng/l	820	810	820	840	630	890	500	840	40%	690	900
PFBS (Perfluorobutanesulfonic acid)	ng/l	4100	4500	57	5000	5,2	4900	2,4	4200	up to 99,9%	10	4100
PFPeA (Perfluoropentanoic acid)	ng/l	1400	1500	490	1600	120	1500	42	1500	97%	270	1500
PFPeS (Perfluoropentanesulfonic acid)	ng/l	1300	3100	3,3	3300	3,4	3200	3,4	2600	up to 99,9%	1	2800
PFHxA (Perfluorohexanoic acid)	ng/l	3300	4100	19	3900	2,7	3800	1,2	3600	up to 99,9%	4,5	4400
PFHxS (Perfluorohexanesulfonic acid)	ng/l	230	11000	5,6	11000	23	9500	31	10000	up to 99,9%	8,7	9500
PFHpA (Perfluoroheptanoic acid)	ng/l	94	670	<0,30	650	<0,30	650	<0,30	620	up to 99,9%	<0,30	670
PFHpS (Perfluoroheptanesulfonic acid)	ng/l	<10	280	<0,30	290	1,5	210	2,6	280	99%	0,91	240
PFOA (Perfluorooctanoic acid)	ng/l	<10	720	<0,30	780	0,43	710	0,47	820	up to 99,9%	<0,30	730
PFOS (Perfluorooctane sulfonic acid)	ng/l	<10	2100	3,9	2600	31	2100	33	1800	98%	24	1900
6:2 FTS (Fluorotelomer sulfonate)	ng/l	<10	300	<0,30	330	<0,30	330	<0,30	290	up to 99,9%	<0,30	290
Sum of PFOA, PFOS, PFNA and PFHxS	ng/l	230	14000	9,5	14000	54	12000	64	13000	up to 99,9%	33	12000
Sum of 20 PFAS	ng/l	11000	29000	1400	30000	820	27000	620	26000	98%	1000	27000
Sum of 22 PFAS	ng/l											
PFOSA (Perfluorooctanesulfonamide)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFNA (Perfluorononanoic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFNS (Perfluorononanesulfonic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFDA (Perfluorodecanoic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFDS (Perfluorodecanesulfonic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFUnDA (Perfluoroundecanoic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFUnDS (Perfluoroundecanesulphonic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFDoDA (Perfluorododecanoic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10
PFDoDS (Perfluorododecane sulfonic acid)	ng/l	<10	<10	<1,0	<10	<1,0	<10	<1,0	<10	ND	<1,0	<10
PFTTrDA (Perfluorotridecanoic acid)	ng/l	<10	<10	<1,0	<10	<1,0	<10	<1,0	<10	ND	<1,0	<10
PFTTrDS (Perfluorotridecane sulfonic acid)	ng/l	<10	<10	<0,30	<10	<0,30	<10	<0,30	<10	ND	<0,30	<10

Korsør – Bench scale testing results



Enhanced removal when using SAFF with Allonia booster

PFBA: 0% → 40%

PFBS: 5% → 99,9%

PFPeA: 0% → 97%

PFPeS: 37% → 99,9%

PFHxA: 11% → 99,9%

Sum of 20 PFAS 34% → 98%

Sampling day		MiniSAFF, 2023-10-16			MiniSAFF, 2024-03-14		
Sample number		177-2023-10171299	177-2023-10171298		177-2024-03180359	177-2024-03180358	
Sample namn		Untreated	Treated		Korsör IN_4	Korsör UT_4_10mg/l	
Komponent	Unit			Removal rate (Treated - Untreated)	Results	Results	Removal rate (OUT-IN)
PFBA (Perfluorobutanoic acid)	ng/l	5600	5600	0%	840	500	40%
PFBS (Perfluorobutanesulfonic acid)	ng/l	21000	20000	5%	4200	2,4	up to 99,9%
PFPeA (Perfluoropentanoic acid)	ng/l	9000	9300	0%	1500	42	97%
PFPeS (Perfluoropentanesulfonic acid)	ng/l	19000	12000	37%	2600	3,4	up to 99,9%
PFHxA (Perfluorohexanoic acid)	ng/l	27000	24000	11%	3600	1,2	up to 99,9%
PFHxS (Perfluorohexanesulfonic acid)	ng/l	18000	1100	94%	10000	31	up to 99,9%
PFHpA (Perfluoroheptanoic acid)	ng/l	3800	1100	71%	620	<0,30	up to 99,9%
PFHpS (Perfluoroheptanesulfonic acid)	ng/l	100	<10	up to 99,9%	280	2,6	99%
PFOA (Perfluorooctanoic acid)	ng/l	1700	19	99%	820	0,47	up to 99,9%
PFOS (Perfluorooctane sulfonic acid)	ng/l	190	<10	up to 99,9%	1800	33	98%
6:2 FTS (Fluorotelomer sulfonate)	ng/l	26	<10	up to 99,9%	290	<0,30	up to 99,9%
Sum of PFOA, PFOS, PFNA and PFHxS	ng/l	20000	1100	95%	13000	64	up to 99,9%
Sum of 20 PFAS	ng/l	110000	73000	34%	26000	620	98%
Sum of 22 PFAS	ng/l						
PFOSA (Perfluorooctanesulfonamide)	ng/l	<10	<10	ND	<10	<0,30	ND
PFNA (Perfluorononanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFNS (Perfluorononanesulfonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDA (Perfluorodecanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDS (Perfluorodecanesulfonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFUnDA (Perfluoroundecanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFUnDS (Perfluoroundecanesulphonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDoDA (Perfluorododecanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDoDS (Perfluorododecane sulfonic acid)	ng/l	<10	<10	ND	<10	<1,0	ND
PFTrDA (Perfluorotridecanoic acid)	ng/l	<10	<10	ND	<10	<1,0	ND
PFTrDS (Perfluorotridecane sulfonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND

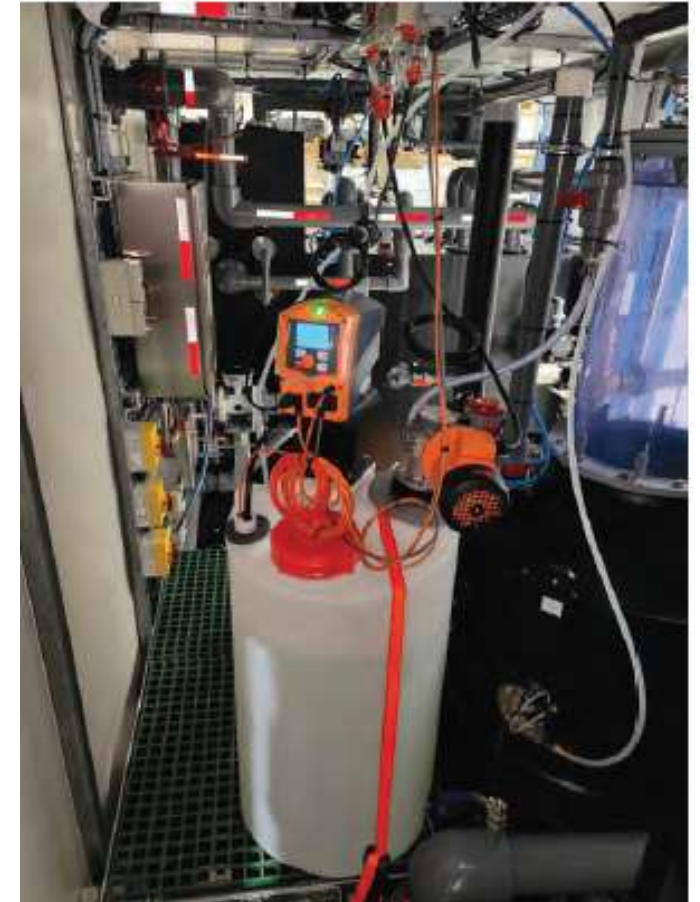
Korsør – Bench scale testing results

Full scale project using additives from Allonnia “Booster”.

All Full-scale SAFF units are equipped with a Chemical dosing tank and pump system

Possibility to add of solvents / additives or other type of amendments to increase efficiency of the foam fractionation process

Injection is performed straight into the Foam Fractionation process, no extra treatment steps or treatment system needed.



Korsør – Full scale SAFF20 results with additive



Results from full scale treatment shows enhanced removal of both long- and short-chains PFAS.

Sum of 20 PFAS removal increased from 61% to 94 % due to primary increased reduction of short chain-PFAS.

Still troubles with the removal of PFBA and PFPeA.

Sampling day		2024-08-28					
Sample number		177-2024-08300080	177-2024-08300079		177-2024-08300078	177-2024-08300077	
Sample namn		IN 1	UT 1		IN 5mg/l	UT 5mg/l	
Komponent	Unit	Results	Results	Removal rate (UT 1-IN 1)	Results	Results	Removal rate (UT 1-IN 1)
PFBA (Perfluorobutanoic acid)	ng/l	490	520	-6%	480	570	-19%
PFBS (Perfluorobutanesulfonic acid)	ng/l	2300	2300	0%	2300	130	94%
PFPeA (Perfluoropentanoic acid)	ng/l	1100	1200	-9%	1200	330	73%
PFPeS (Perfluoropentanesulfonic acid)	ng/l	1900	1500	21%	1800	58	97%
PFHxA (Perfluorohexanoic acid)	ng/l	2700	2500	7%	2600	170	93%
PFHxS (Perfluorohexanesulfonic acid)	ng/l	8800	750	91%	8800	37	up to 99,9%
PFHpA (Perfluoroheptanoic acid)	ng/l	510	150	71%	500	5,9	99%
PFHpS (Perfluoroheptanesulfonic acid)	ng/l	370	<10	up to 99,9%	330	1,7	99%
PFOA (Perfluorooctanoic acid)	ng/l	780	29	96%	730	5	99%
PFOS (Perfluorooctane sulfonic acid)	ng/l	4200	73	98%	4100	21	99%
6:2 FTS (Fluorotelomer sulfonate)	ng/l	870	34	96%	810	5,2	99%
Sum of PFOA, PFOS, PFNA and PFHxS	ng/l	14000	850	94%	14000	63	up to 99,9%
Sum of 20 PFAS	ng/l	23000	9000	61%	23000	1300	94%
Sum of 22 PFAS	ng/l						
PFOSA (Perfluorooctanesulfonamide)	ng/l	<10	<10	ND	<10	<0,30	ND
PFNA (Perfluorononanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFNS (Perfluorononanesulfonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDA (Perfluorodecanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDS (Perfluorodecanesulfonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFUnDA (Perfluoroundecanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFUnDS (Perfluoroundecanesulphonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDoDA (Perfluorododecanoic acid)	ng/l	<10	<10	ND	<10	<0,30	ND
PFDoDS (Perfluorododecane sulfonic acid)	ng/l	<10	<10	ND	<10	<1,0	ND
PFTTrDA (Perfluorotridecanoic acid)	ng/l	<10	<10	ND	<10	<1,0	ND
PFTTrDS (Perfluorotridecane sulfonic acid)	ng/l	<10	<10	ND	<10	<0,30	ND